



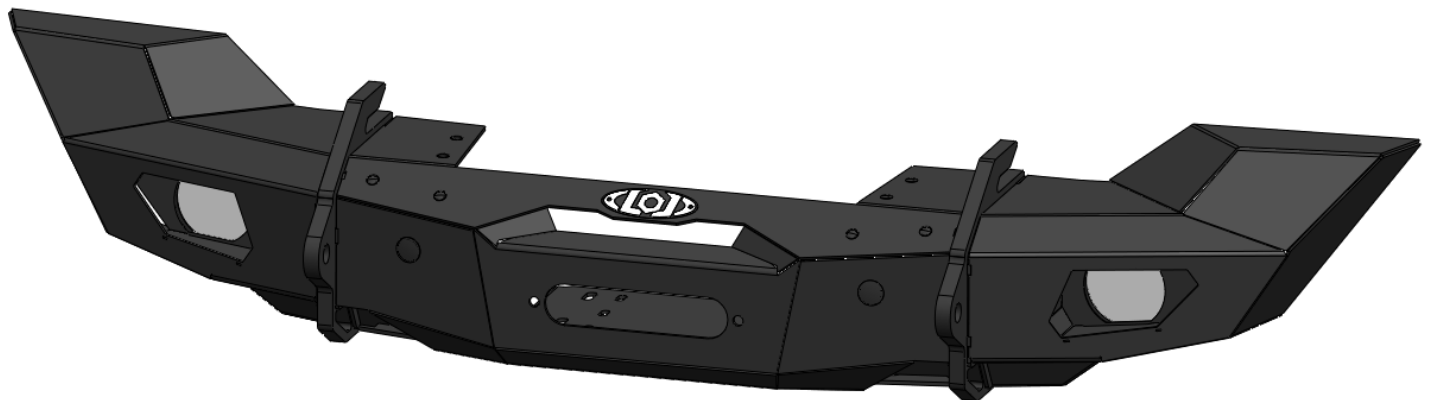
**BLACK-O.P. SERIES**

**JK/JL/JT**

JEEP JK / JL / JT  
FRONT BUMPER



**\*VERIFY YOU HAVE ALL THE COMPONENTS BEFORE STARTING THE INSTALLATION. REFER TO THE  
ENGINEERING DRAWINGS AT THE END OF THIS DOCUMENT FOR A COMPLETE PARTS LIST\***



## Installing Frame Mounts and Bumper Center:

Begin by removing the factory front bumper from your Jeep.

If your bumper has fog lights, you will want to remove the wiring harness to install in your new bumper.



If you purchased the LOD Frame Tie In Brackets, you will want to install these now while installing your Front Bumper Frame Mounts.

Next install your Frame Mounts using the the Ø7/16 bolts, nuts and washers provided. Be sure to leave these bolts a little loose so you can check the bumper fit before tightening.

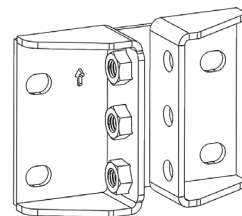
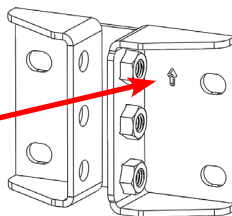
Be sure your mounts have the little arrow pointing up when installed.



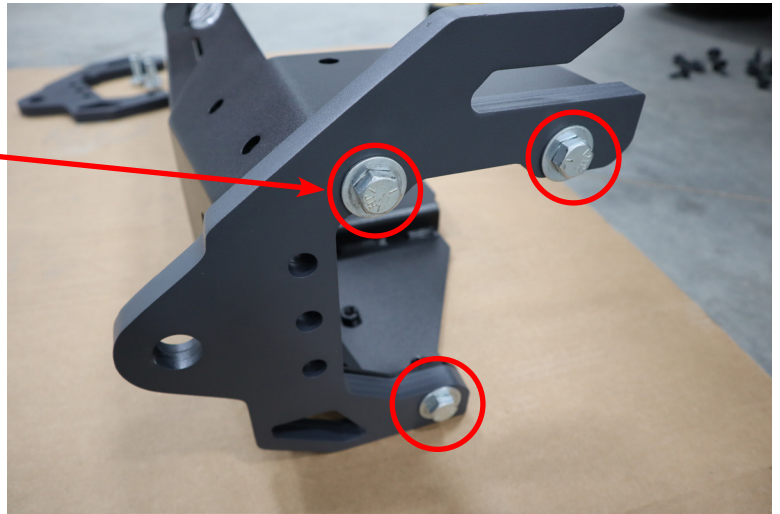
Passenger Side Mount

Driver Side Mount

Arrow Points UP

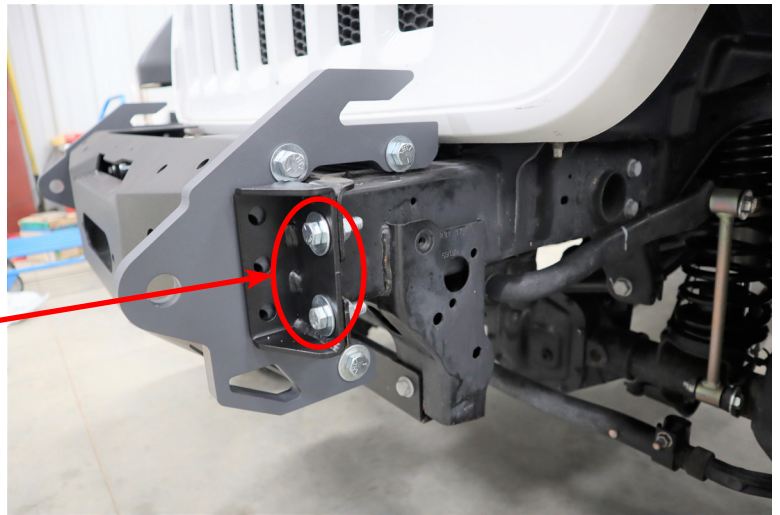


Next install the Tow Points to your Bumper Center using the Ø1/2" Hex Bolts and Washers. You will be removing these bolts shortly so just snug tight for now.



Next with a helper, place the Bumper Center (with Tow Points attached) onto your Frame Mounts as Shown. You may need to adjust the Frame Mounts slightly left or right to get the bumper to fit.

Once the Bumper Center is in position, you can leave it for a moment, it will hang there without falling. Now securely tighten the eight Frame Mount mounting bolts.



If you are not installing a winch, you can skip the sections on winch installation



## Installing Your Winch:

If your winch is small enough, you may be able to insert the winch in thru the top of the bumper while the bumper is installed on your Jeep. Larger winches like a Warn Zeon will need to be installed at the same time the bumper is installed.

With your Frame Mounts tightened securely, remove the Bumper Center by carefully sliding it back off the mounts. Place the Bumper Center onto a work surface and procede with installing your winch.

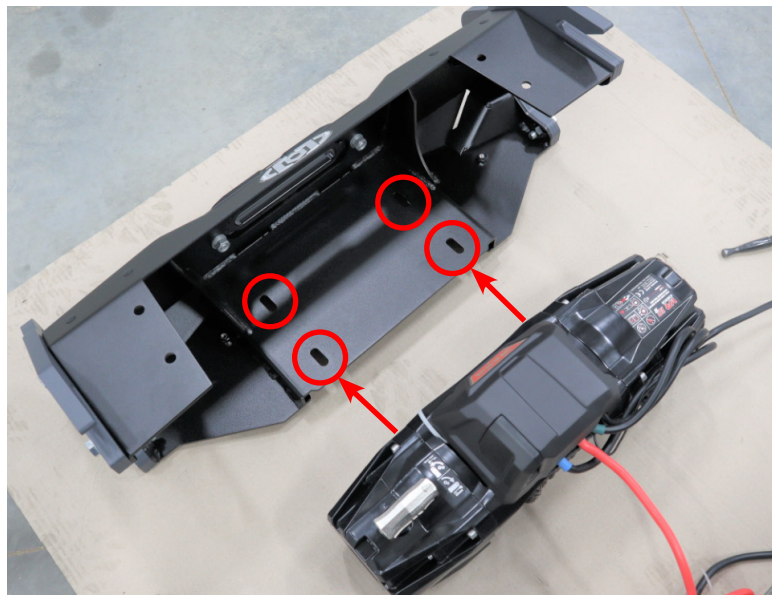
Double check the spacing between the front frame plates vs. the length of your winch. If your winch will fit between the face plates, procede to install your winch in the bumper as shown below. If it will not fit between the face plates, procede to the next section for installing Warn Zeon or other large winches.

Install your winch Fairlead onto the Bumper Center first and then install your winch using the hardware provided with your winch.

Dont forget to spool the rope on your winch prior to installation. Although this can be done after install, it is a bit more difficult.

Place the winch into the Bumper Center over the 4 slotted mounting holes. Slide the winch as far forward as it will go and securely tighten the winch in place.

With a helper install the Bumper Center with winch onto the Frame Mounts as shown. It should slide in place easily without loosening the Frame Mount bolts.



## Installing Warn Zeon or other Large Winches:

If you are installing a Warn Zeon or other winch that is too long to fit between the frame face plates, you will need to install the winch at the same time you install the bumper.

### \*\*\*Special Note\*\*\*

Be sure the 4 nuts in your winch base are installed prior to installing the winch, there is very little room to get these in after the fact. Also don't forget to install the fairlead and spool your winch rope prior to installation. Although this can be done after install but it is a little more difficult.

To do this start by placing the Bumper Center on the floor or work surface in front of your Jeep. Then place the winch into the bumper at a slight angle as shown here.

Arrange the winch power cables so they won't be in the way during the installation.



With a helper, begin installing the Bumper Center onto the Frame Mounts.

While one person holds the bumper in place, the other will maneuver the winch between the frame face plates.

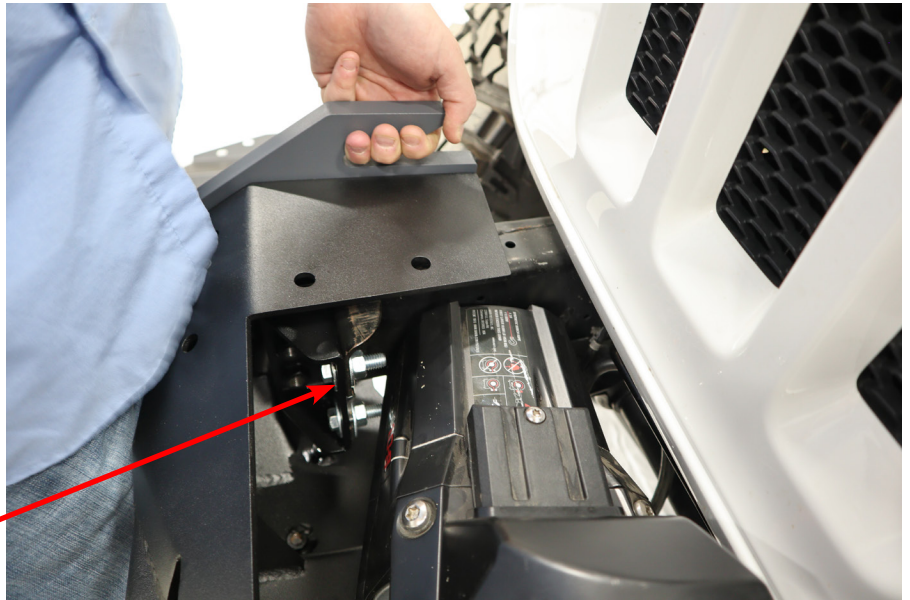




Position the winch behind the frame face plates as shown here before sliding the Bumper Center into the Frame Mounts.

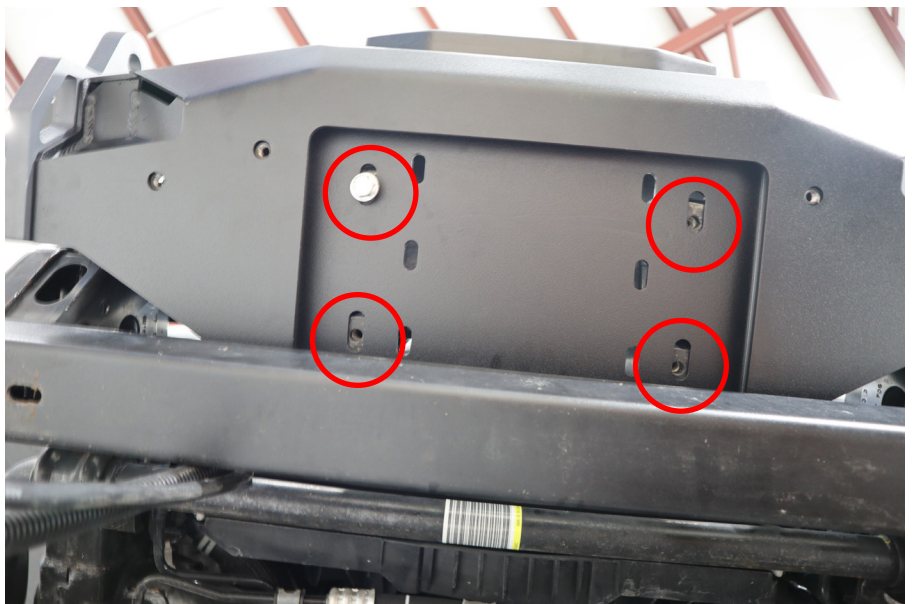
With your helper holding the winch in position behind the frame face plates, you can now slide the Bumper Center into the Frame Mounts. It should slide in place easily without loosening the Frame Mount bolts.

Frame Face Plate



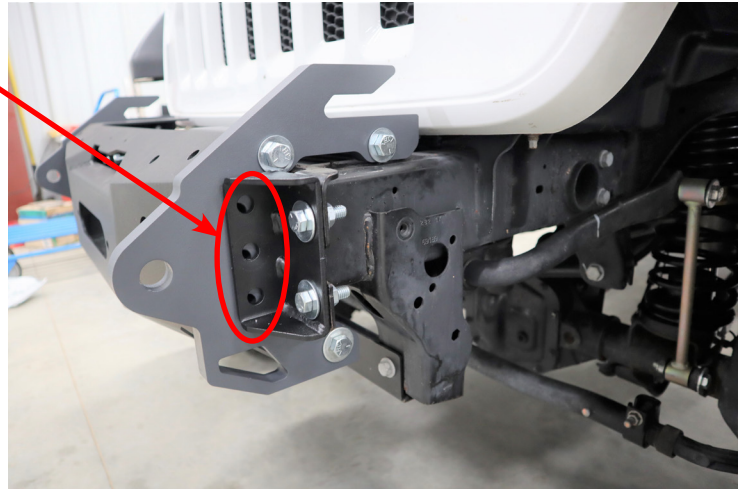
### **Complete the Bumper installation before tightening your winch bolts!**

From underneath the bumper, install your winch mounting bolts and slide the winch as far forward as possible. Then securely fasten all 4 winch mounting bolts.



## Installing Frame Mounts and Bumper Center: Cont'd

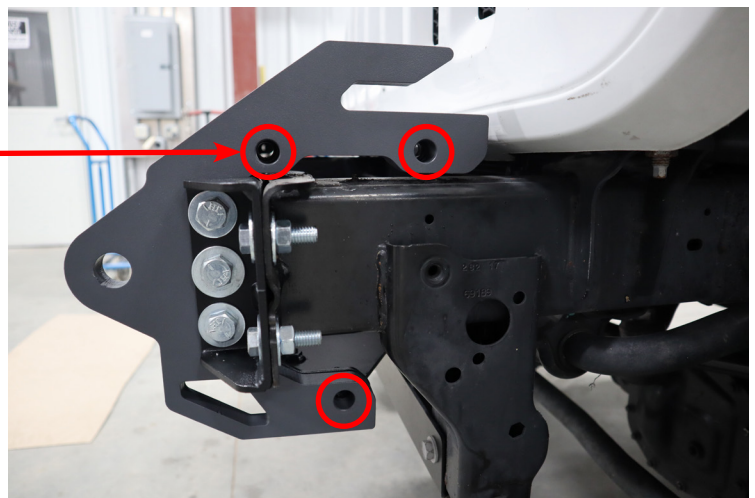
Position the Bumper Center so that the 3 mounting holes are aligned.



Install the Ø1/2" Hex Bolts and Washers into the 3 holes on each Frame Mount and tighten securely.



With the Bumper Center now securely mounted to the Frame Mounts. Remove the original 3 Hex Bolts that were installed. These bolts will be used to install the wings.





## Installing Wings:

Next install the Wings using the Ø1/2" Hex Bolts and Washers that you just removed from the Tow Points on your Bumper Center.

Install all 3 hex bolts loosely. You can rotate the wing slightly on the bolts. Position as needed and tighten securely.

The inner bolt above the light pocket can be difficult to reach. We were able to easily install this bolt using a universal joint adapter and a 6" or longer extension on our 3/8" ratchet. Similar to the one pictured below.





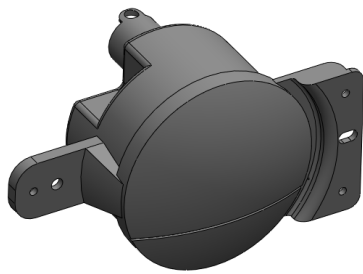
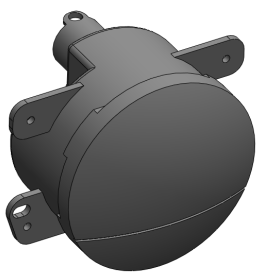
## Installing Fog Lights:

If your stock bumper has fog lights, you can install these into your new LOD bumper using the optional **"Stock Fog Light kit - Part No JFL1881"** purchased separately. There are 5 different stock OEM fog lights, refer to the diagrams below to see if your fog light will fit in your new bumper.

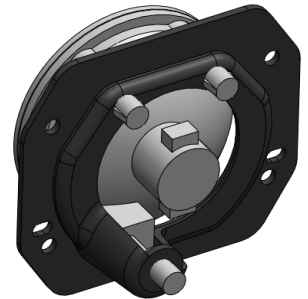
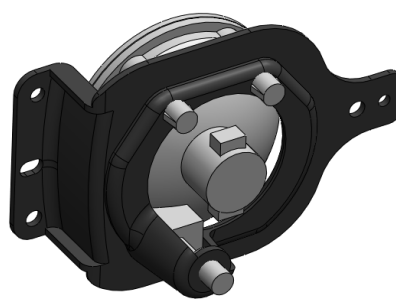
Or install your favorite aftermarket fog lights using the appropriate Black-O.P. Light Bezel. Or you can install blank bezels if you don't want to run fog lights in your bumper.

For instructions on how to install your OEM fog light refer to our installation instructions located on our website at <https://lodoffroad.com/assets/pdfs/JLB1880%20Fog%20Light%20Bezel%20Kit.pdf>

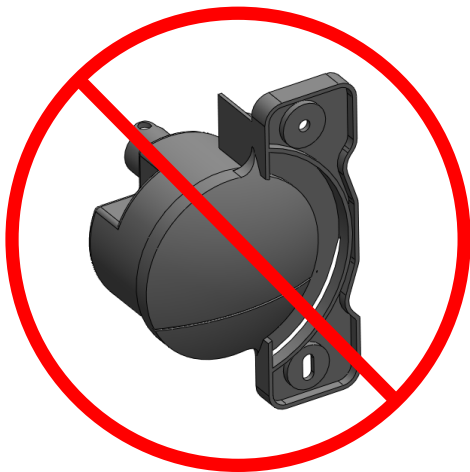
\*\*\*This kit will work with the Jeep Wrangler JK, JL and JT stock fog lights shown below. If your fog light is not shown here, please call LOD Offroad to confirm fit.\*\*\*



**LED FOG LIGHTS**



**HALOGEN FOG LIGHTS**



\*\*\*This LED Fog Light from the Jeep Wrangler JL or JT steel front bumpers will not fit the Black O.P. Front Bumper\*\*\*

If your Halogen or LED fog lights are from the OEM Plastic bumper, you will need to drill a couple holes in the fog light flange to be able to mount into you LOD Light Bezel.

Assemble your fog light to the Fog Light Bezel using the single Button Head Screw and Washer and Nut.

Center your fog light in the new Fog Light Bezel as shown and then mark the two mounting holes circled on the fog light flange. Drill these using a Ø1/4" drill bit.

Be careful when you drill these since the existing mounting holes in the plastic flange are not quite in the correct location.

Drill these two holes

Install your bezels using the Ø1/4" Button Head Screws and Washers provided. Or the self tapping screws provided.

View of fog light bezel from inside the wing



Depending on your stock bumper configuration, you may need to lengthen your fog light wiring harness. Unwrap the sheathing to expose more length or splice in additional wire to add length where needed.



## **\*\*Maintenance\*\***

- Periodically check and re-tighten all fasteners.
- 
- Periodically check your product for scratches, dings, or rust spots which can happen over time or after heavy use. It is important to address these areas as soon as possible to prevent rust and corrosion from spreading. We recommend using Rustoleum® brand Black Semi-Gloss Protective Enamel (oil based). Apply using a foam brush by dabbing to match the powder coat texture.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4AFB2021-01	BUMPER CENTER WELDMENT	1
2	2AFB2021-32	FRONT TOW POINT	2
3	4JFB1880-04	JEEP JK/JL BUMPER MOUNT - PS	1
4	4JFB1880-05	JEEP JK/JL BUMPER MOUNT - DS	1
5	4JFB1880-03	JEEP FULL WIDTH WING - PS	1
6	4JFB1880-06	JEEP FULL WIDTH WING - DS	1
7	2AF12000-01	BLANK LIGHT LIGHT BEZEL	2
8	LOGO1001	DESTROYER LOGO - EMBOSSED	1
9	HP1004	HOLE PLUG Ø1.125"	2
10	HP1006	HOLE PLUG Ø0.50" BLACK	8
11	HB501332ZPGR5	HEX BOLT 1/2-13 X 2.00 HEX BOLT ZINC PLATE GR5	12
12	HB431424ZPGR5	HEX BOLT 7/16-14 X 1.50 HEX BOLT ZINC PLATE GR5	8
13	HN4314ZPGR5	HEX NUT 7/16-14 ZINC PLATE GR5	8
14	FW4318ZP	FLAT WASHER Ø7/16 X 1.25" ZINC PLATED	28
15	BHSCS252008ZP	BHSCS 1/4-20 X 0.50 ZINC PLATE	6
16	FW1209ZP	FLAT WASHER #12 X .56" ZINC PLATED	6
17	HH081808SDZP	HEX HEAD #8 X .50 SELF DRILLING SCREW ZINC PLATE	8

NOTES:  
 1. JFB1880 = BARE STEEL OPTION  
 2. JFB1881 = BLACK POWDER COAT  
 3. WEIGHT = APPROX 96.81 LBS

B	EC1084: HB501332ZPGR5 WAS HB501328ZPGR5	6/21/2024	JOB
A	Release to Production	6/21/2024	MCH
REV.	DESCRIPTION	DATE	BY

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES: .0010  
ANGULARS: MACH .0015  
THREE PLACE DECIMAL  
THREE PLACE DECIMAL

PROPERTY AND CONFIDENTIAL

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NAME: MCH DATE: 5/20/2022

DRAWN: CHIEFED: ENG APPR: MFG APPR: MATERIAL: N/A

SEE NOTES

LOD LLC.

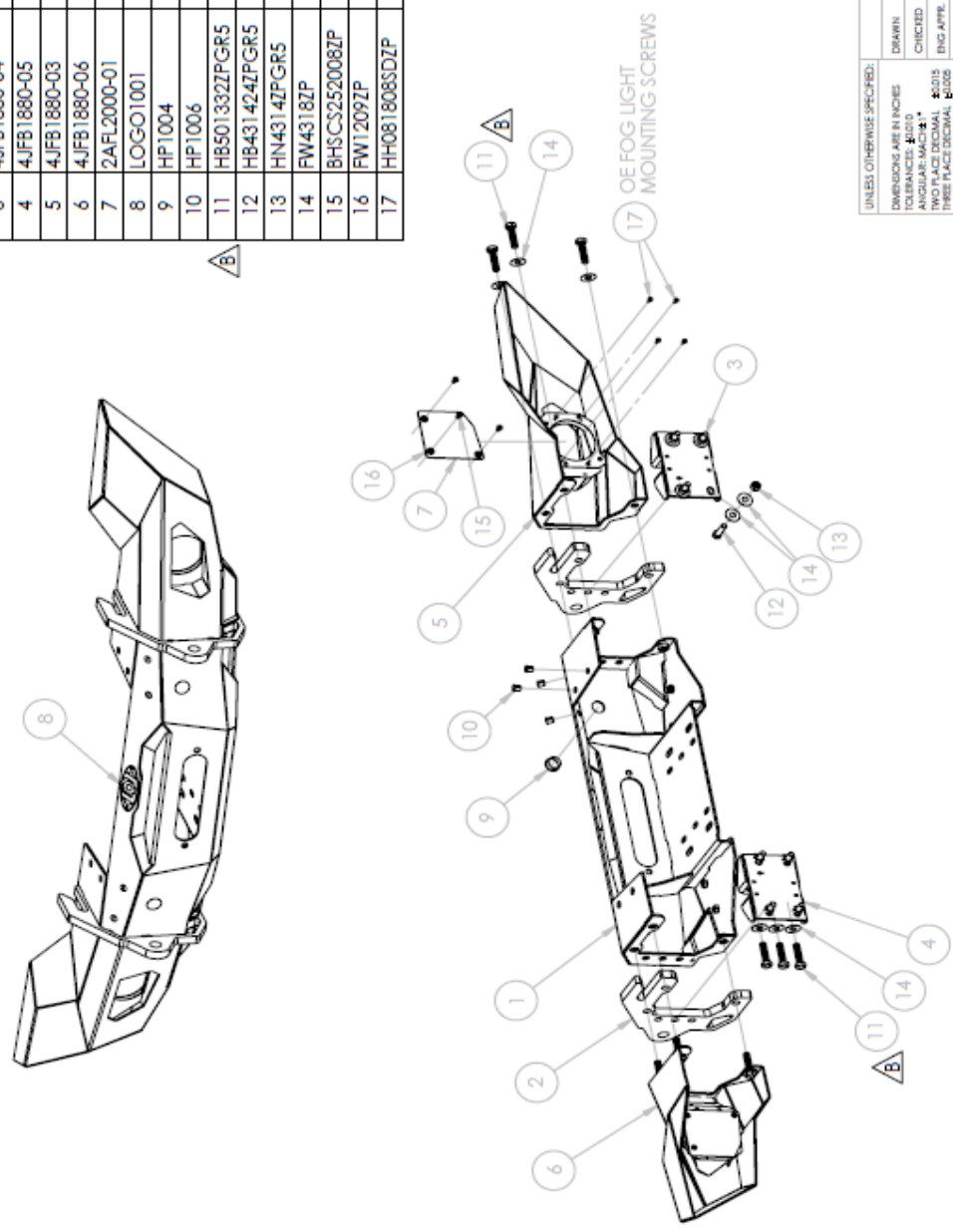
DESCRIPTION: JEEP JK/JL BLACK O.P. BASE FB - FULL WIDTH

DWG. NO. JFB1880 JFB1881

REV B

SCALE: 1:10 SHEET SIZE: B

SHEET 1 OF 1







**Jeep JK / JL / JT**  
**BLACK-O.P. SERIES**  
FRONT BUMPER - CENTER  
SHIPPING SHEET - BOX 1

Packaged by:

\_\_\_\_\_

On:

\_\_\_\_\_

INSTRUCTION  
SHEET



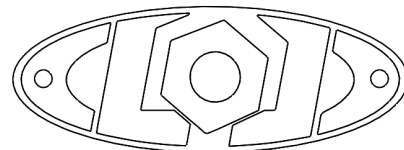
FRONT BUMPER  
CENTER BOLT KIT  
JFB1880-BK

(x1)



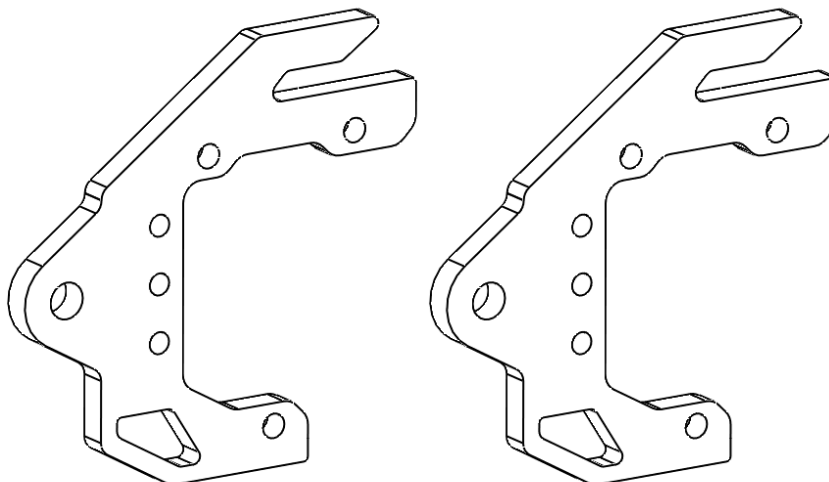
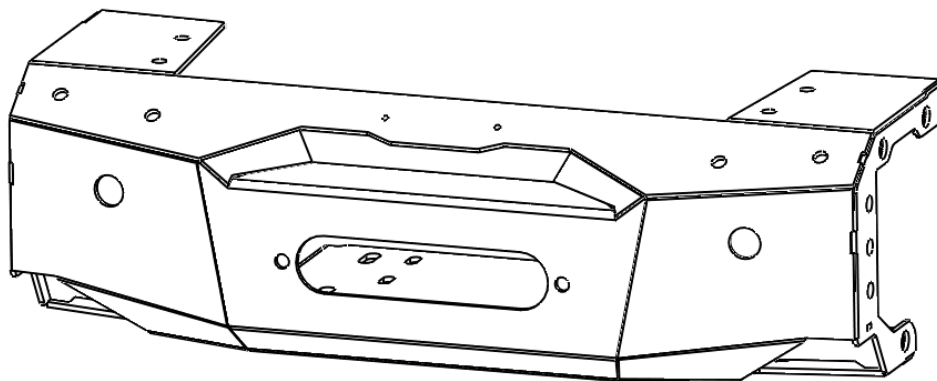
LOD LOGO  
(PACKAGED SEPERATE  
IF BUMPER IS BARE STEEL)

(x1)



BUMPER CENTER WELDMENT  
4AFB2021-01

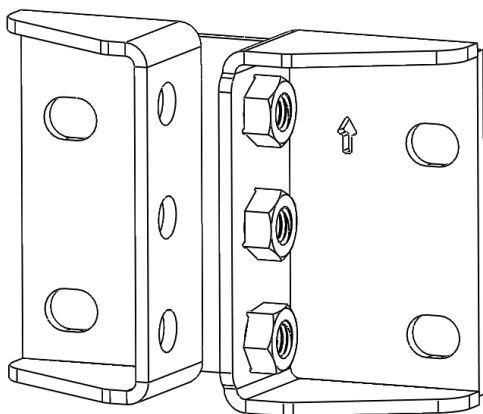
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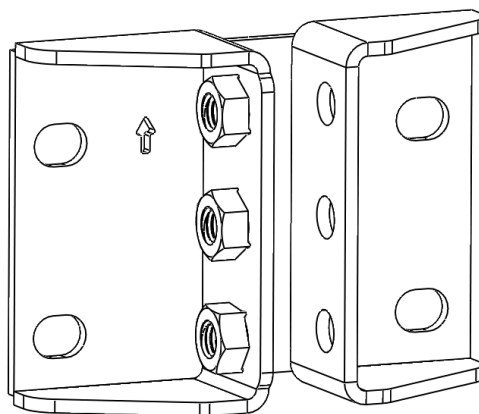
FRONT TOW POINT  
2AFB2021-32

(x2)

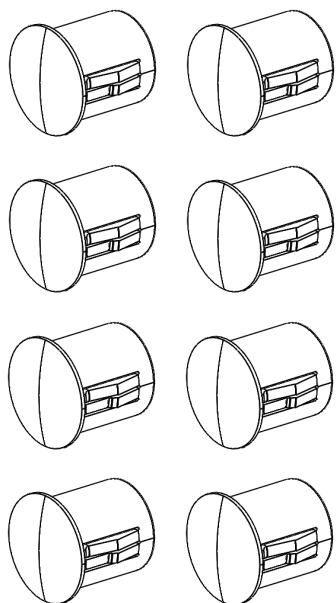




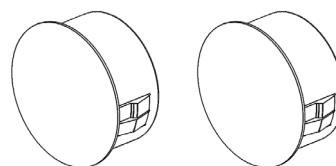
JEEP JK/JL/JT  
FRAME MOUNT - PS  
4JFB1880-04  
**(x1)**



JEEP JK/JL/JT  
FRAME MOUNT - DS  
4JFB1880-05  
**(x1)**



HOLE PLUG Ø0.50  
HP1006  
**(x8)**



HOLE PLUG Ø1.125  
HP1004  
**(x2)**







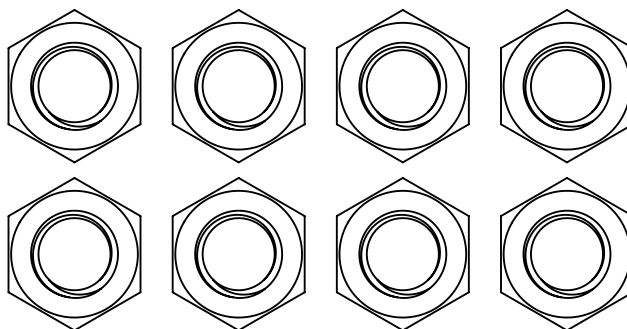
Jeep JK / JL / JT  
**BLACK-O.P. SERIES**  
FRONT BUMPER  
Bolt Kit

Packaged by:

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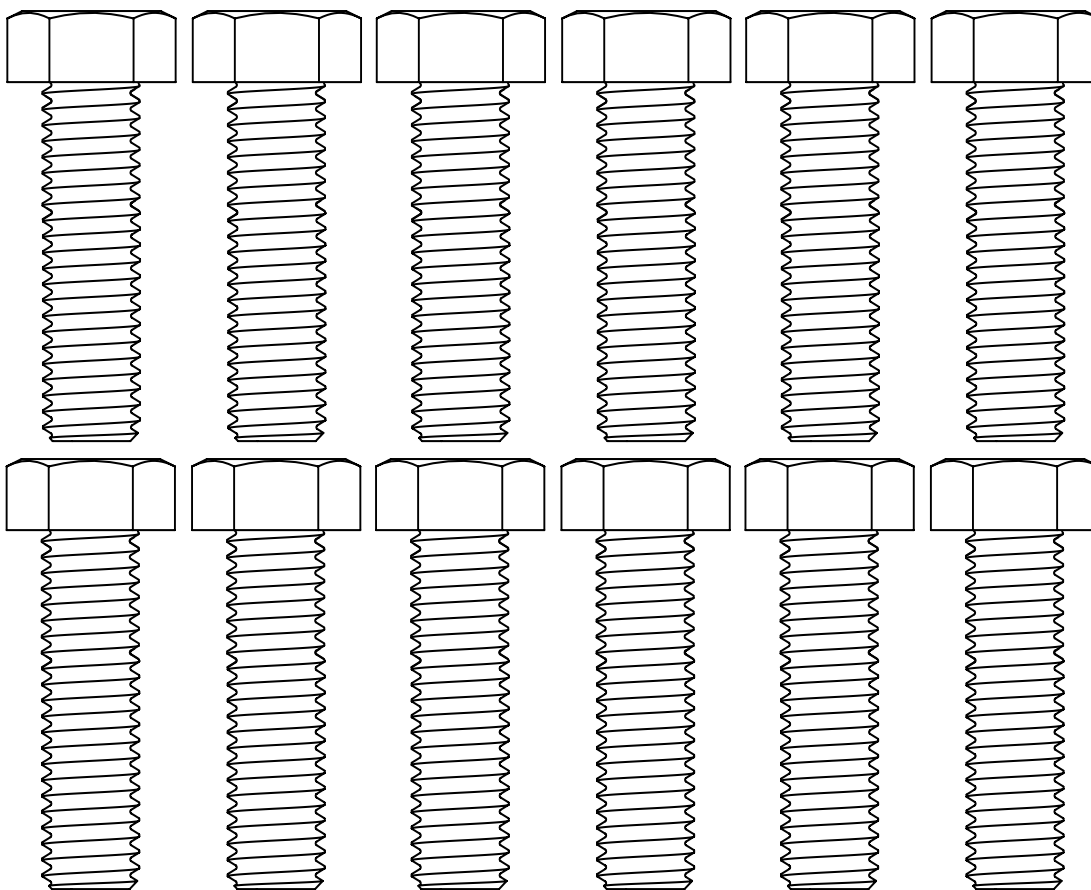
On:

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HEX NUT 7/16-14  
(36308)

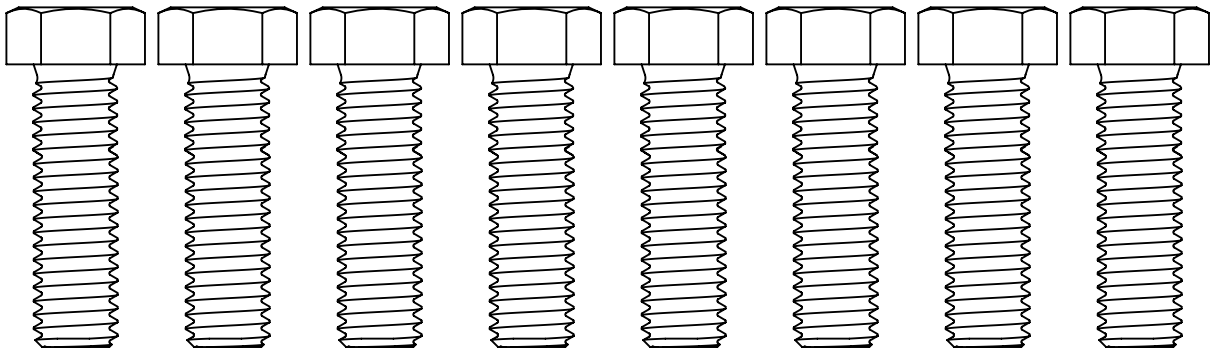
**(x8)**



HEX BOLT 1/2-13 X 2.00"  
(11241231)

**(x12)**

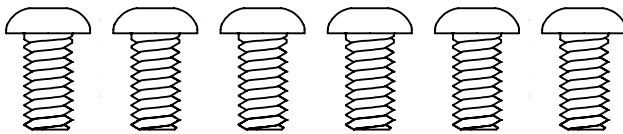




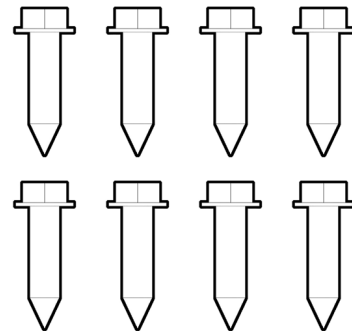
HEX BOLT 7/16-14 X 1.50"  
(13159)  
**(x8)**



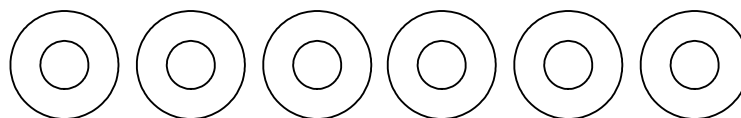
**Light Bezel Mounting Hardware \*\*Not used on Stubby Bumper\*\***



BUTTON HEAD SCREW  
1/4-20 X 0.50"  
(94049)  
**(x6)**

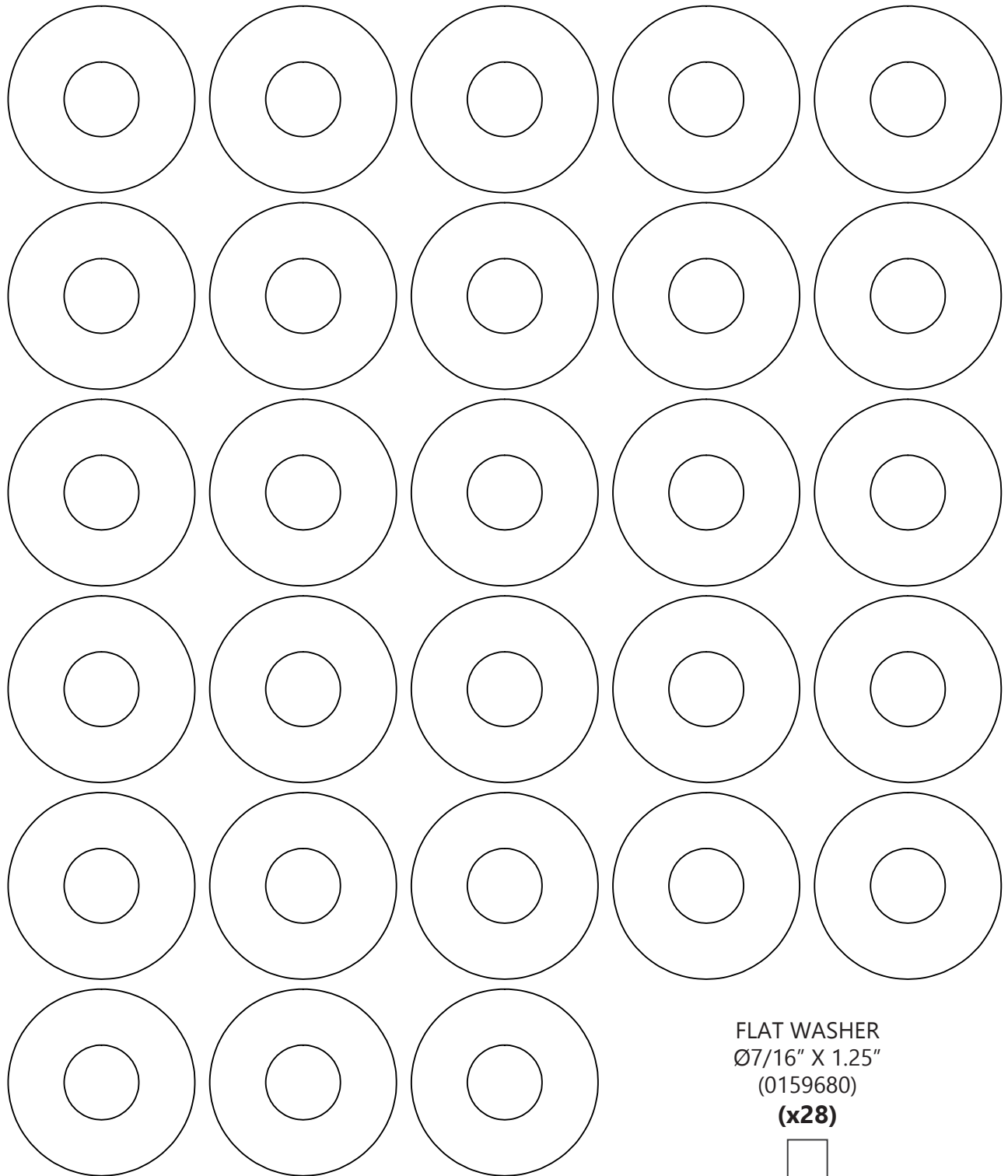


#8 SELF TAPPING SCREW  
**(x8)**



FLAT WASHER  
#12 X 0.56"  
(33076)  
**(x6)**





FLAT WASHER  
Ø7/16" X 1.25"  
(0159680)  
**(x28)**







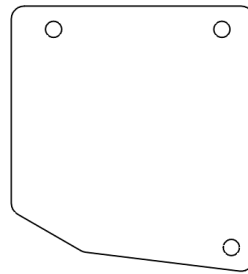
Jeep JK / JL / JT  
**BLACK-O.P. SERIES**  
**FULL WIDTH WINGS**  
SHIPPING SHEET - BOX 2

Packaged by:

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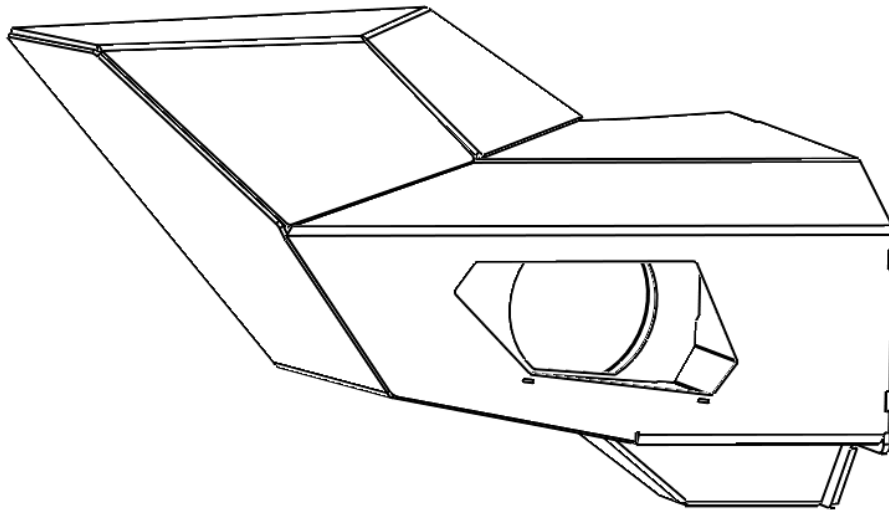
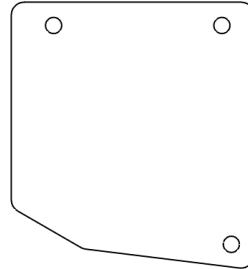
On:

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BLANK LIGHT BEZEL  
2AFL2000-01

**(x2)**



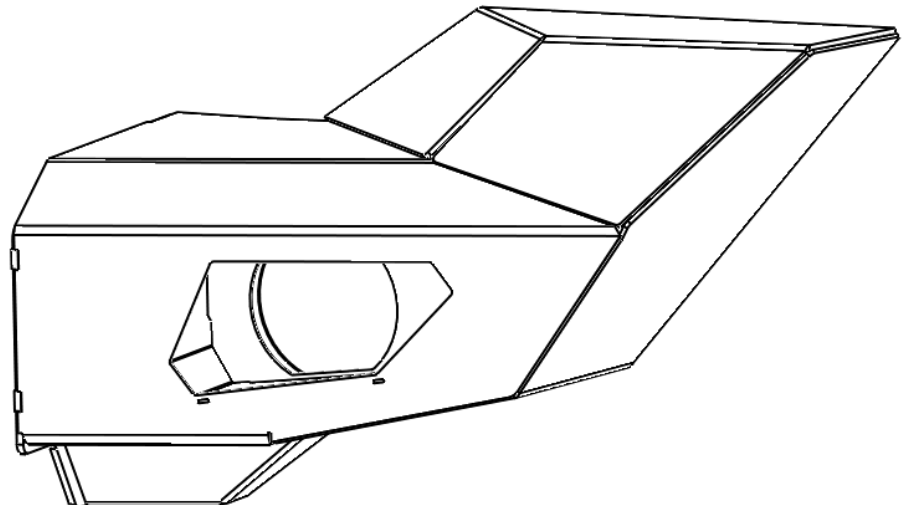
JK/JL/JT FULL WING - PS  
4JFB1880-03

**(x1)**



JK/JL/JT FULL WING - DS  
4JFB1880-06

**(x1)**

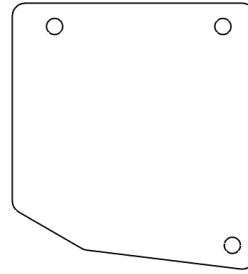




Jeep JK / JL / JT  
**BLACK-O.P. SERIES**  
**SHORTY WINGS**  
SHIPPING SHEET - BOX 2

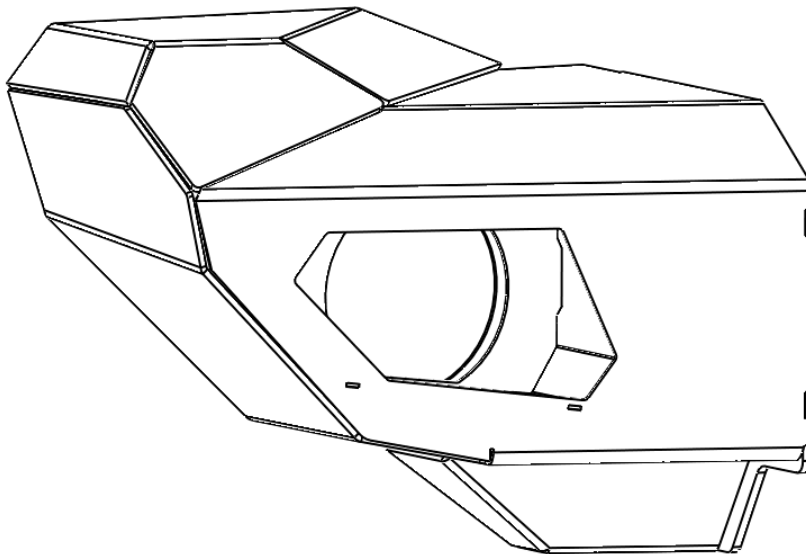
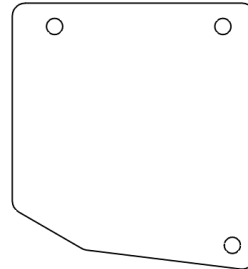
Packaged by:

On:



BLANK LIGHT BEZEL  
2AFL2000-01

(x2)



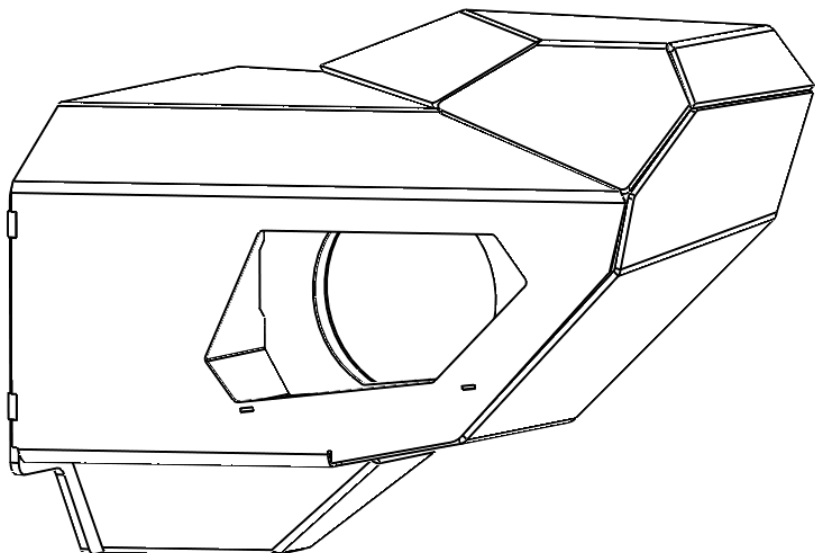
JK/JL/JT SHORTY WING - PS  
4JFB1884-01

(x1)



JK/JL/JT SHORTY WING - DS  
4JFB1884-02

(x1)





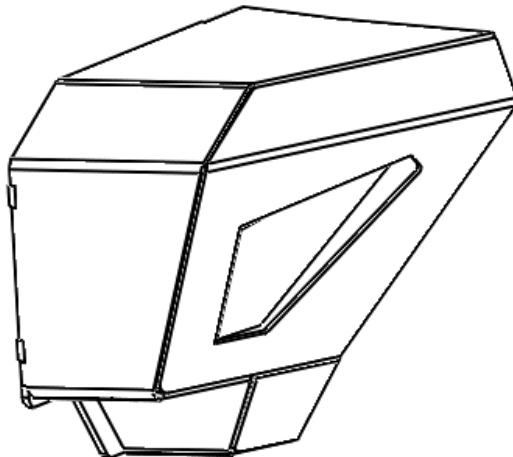
Jeep JK / JL / JT  
**BLACK-O.P. SERIES**  
**STUBBY WINGS**  
SHIPPING SHEET - BOX 2

Packaged by:

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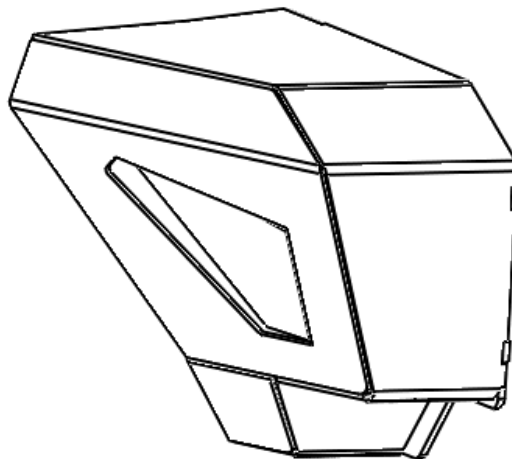
On:

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JK/JL/JT STUBBY WING - DS  
4JFB1882-02

**(x1)**



JK/JL/JT STUBBY WING - PS  
4JFB1882-01

**(x1)**

