

# **LOD**

# **Installation**

# **Instructions**

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**POLARIS RANGER**  
**2019-2024**  
**2-DOOR**

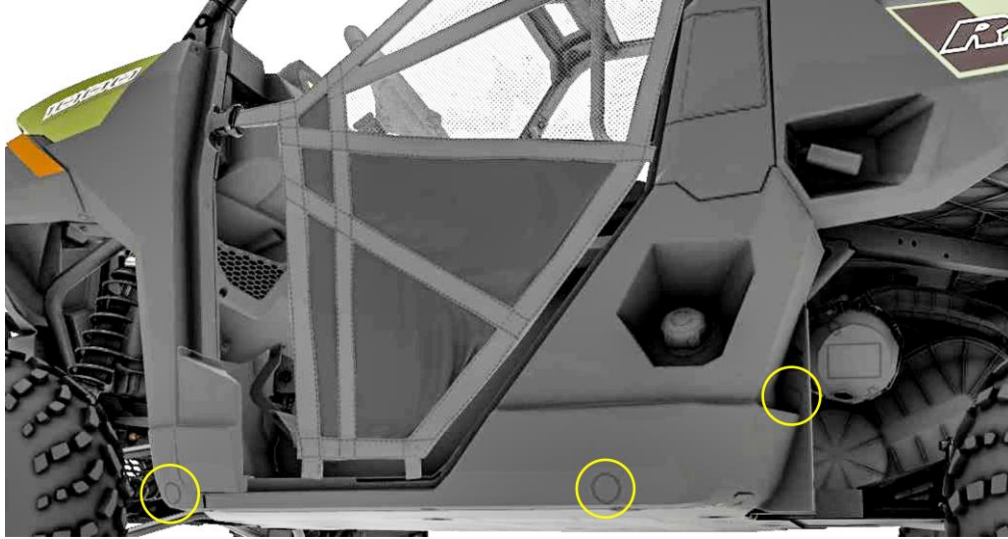
**ROCK SLIDER**  
**DESTROYER SERIES**

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## Installation

### Body Prep – Drilling Holes

1. First, start by locating the 3 holes in the Driver side of the Polaris rocker panel that are provided by Polaris.

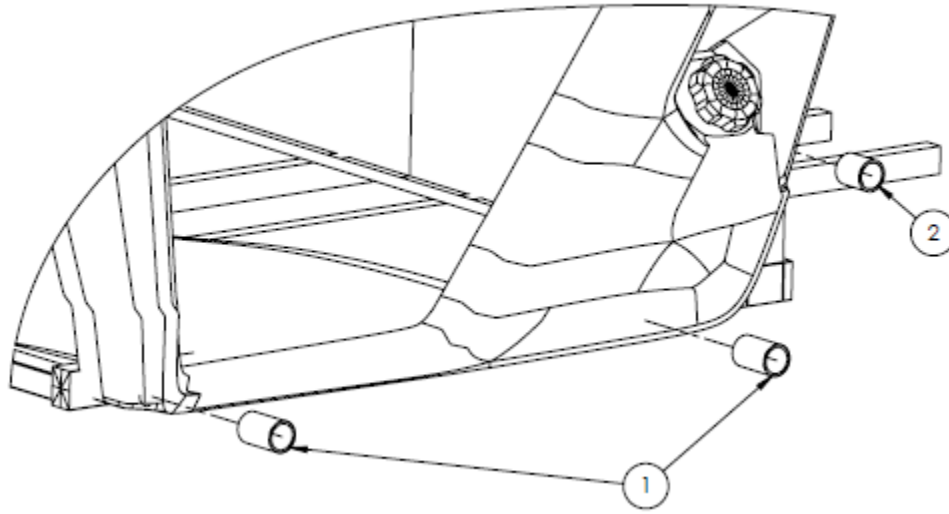


**Figure 1. Cut-out Plastic Circles.**

2. Cut out the 1-1/2" holes by either using a 1-1/2" hole saw or by using a box cutter. This will show the existing holes in the frame.
3. With the 1-1/2" holes cut out of the rocker panel, use a 13/32" drill bit and enlarge the existing holes in the frame to fit a 3/8" bolt.
4. Repeat these steps for the Passenger side.

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## Spacer Installation



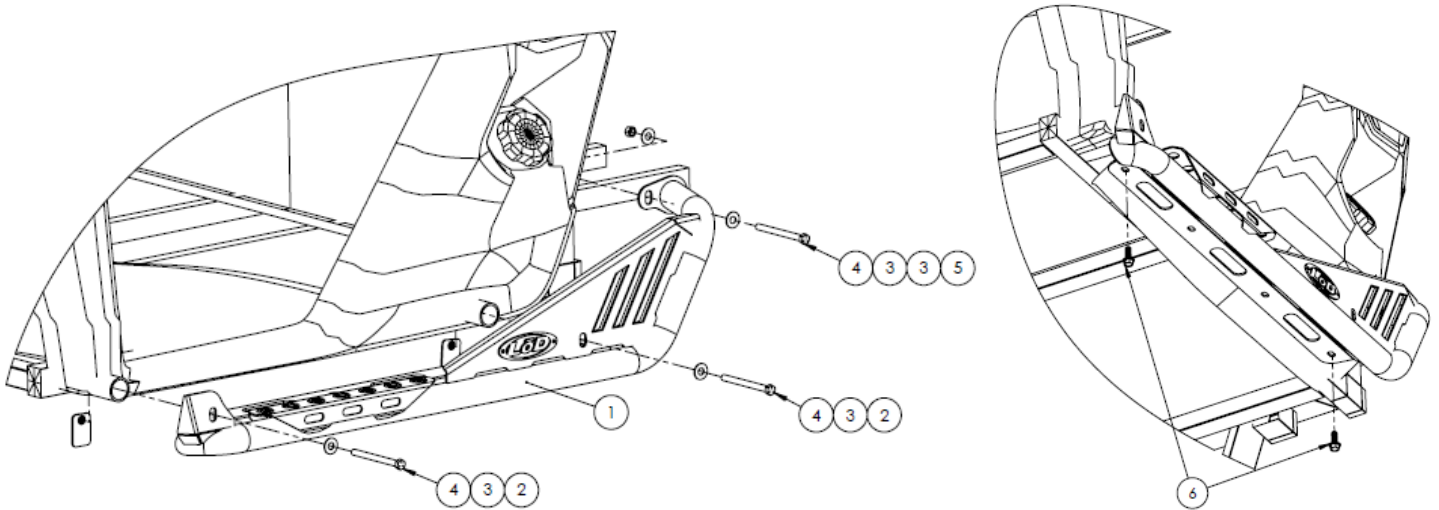
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	2PRS1900-16	Spacer, 2.38"
2	1	2PRS1900-17	Spacer, 1.75"

1. Locate the spacers shown above. The two 2-3/8" spacer will go into the first 2 holes cut-out from the previous step. The one 1-3/4" spacer will go in the rear most hole.

2. Repeat on the passenger side.

Note: The middle spacer might need held in place with tape.

## Rock Slider Install



ITEM	QTY	PART	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4PRS1900-01	Rock Slider, LH	4	3	HB381672ZPGR5	Hex Bolt 3/8-16 x 4.50, ZP, GR5
2	2	4PRS1900-03	Flag Nut	5	1	HN3816ZPGR5	Hex Nut 3/8-16, ZP, GR5
3	4	FW3816ZP	Flat Washer, Ø3/8"	6	2	TR3816ZP	Thread Roller 3/8-16, ZP

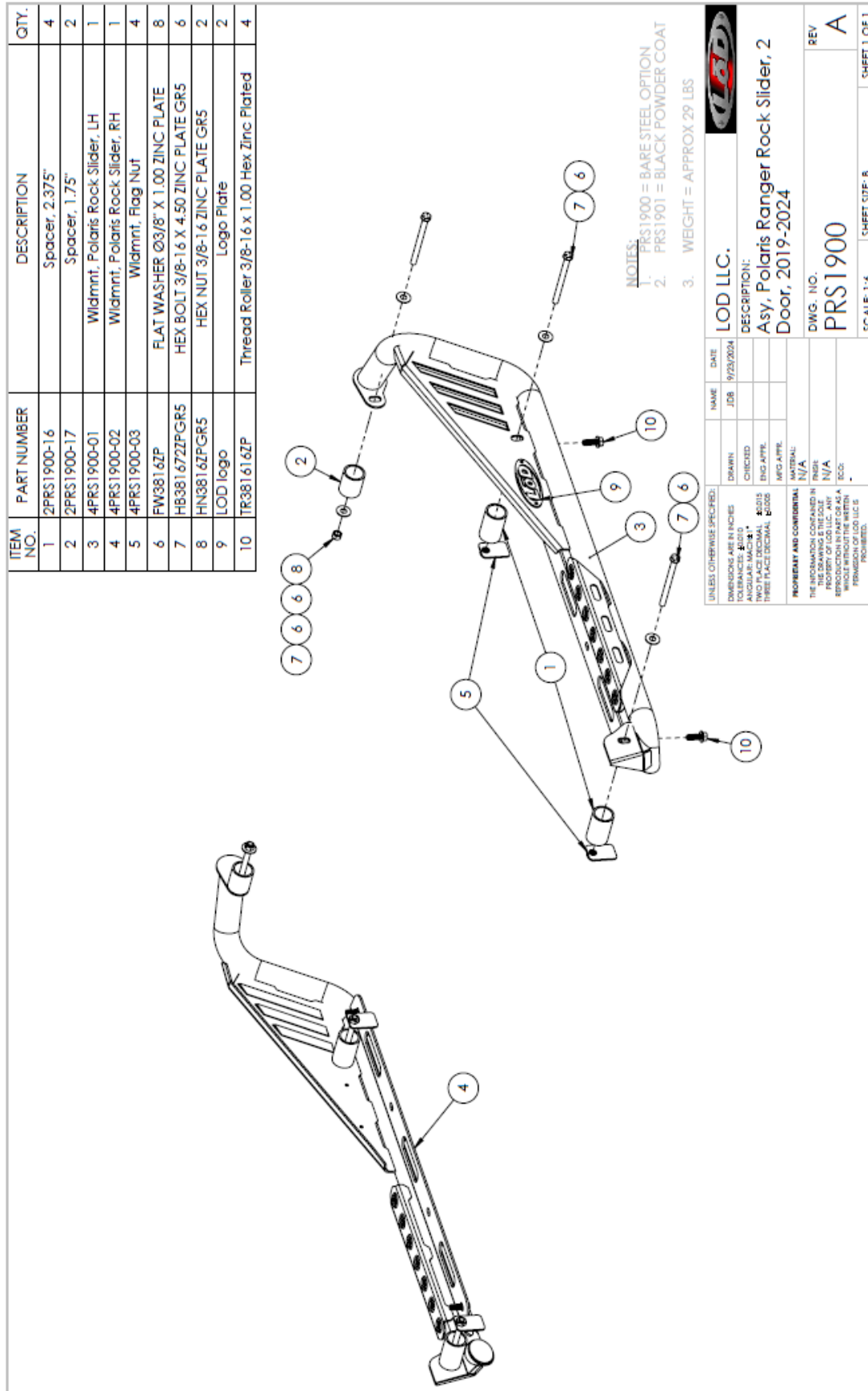
1. Locate the hardware listed above along with the driver side Rock Slider.
2. Insert the 3/8" bolts through the Rock Slider, Spacer, and Polaris frame.

Note: Insert the 3/8" bolt with washer through the rear most mounting point on the Rock Slider to help ease installation.

Note: If you have an aftermarket skid plate, position the Rock Slider bottom plate between the frame and the aftermarket skid plate.

3. Snug the bolts making sure the bottom plate of the Rock Slider is resting against the bottom of the UTV.

4. Using the bottom plate as a template, mark two hole locations for drilling for the Thread Rollers (Self Tapping bolt).
5. With the holes marked, drill a 11/32" hole through the bottom plastic and frame.
6. Loosen the 3/8" hardware enough so that the Rock Slider can press up against the bottom of the UTV while tightening the Thread Rollers.
7. Install and tighten the Thread Rollers and then tighten the other 3/8" hardware.
8. Repeat for the other side.



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### **\*\*Maintenance\*\***

- Periodically check and re-tighten all fasteners.
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- Periodically check your product for scratches, dings, or rust spots which can happen over time or after heavy use. It is important to address these areas as soon as possible to prevent rust and corrosion from spreading. We recommend using Rustoleum® brand Black Semi-Gloss Protective Enamel (oil based). Apply using a foam brush by dabbing to match the powder coat texture.





**Polaris Ranger  
DESTROYER SERIES**

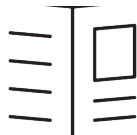
ROCK SLIDER - 2 DOOR  
SHIPPING SHEET - BOX 1

Packaged by:

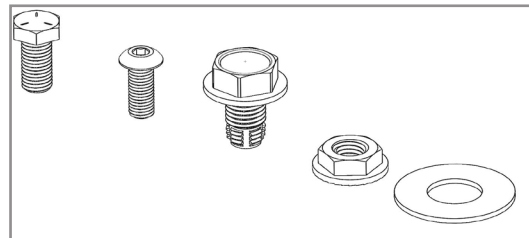
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On:

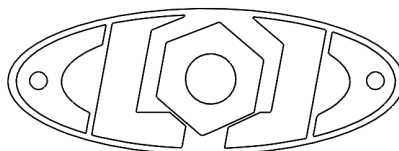
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INSTRUCTION  
SHEET



BOLT KIT  
PRS1900-BK  
(x1)



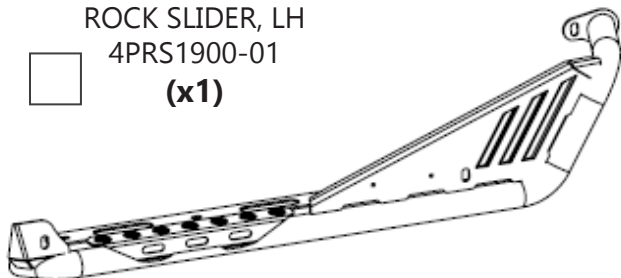
LOD LOGO  
(PACKAGED SEPERATE  
IF BUMPER IS BARE STEEL)

(x2)



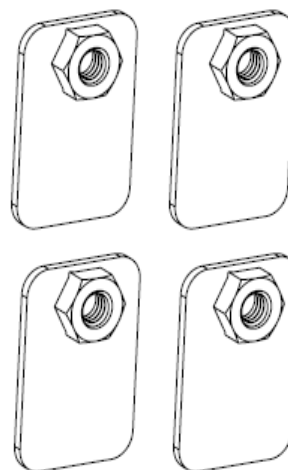
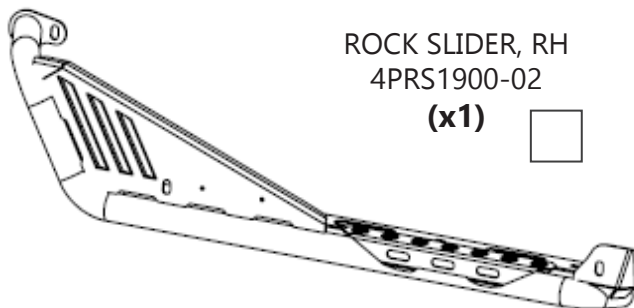
ROCK SLIDER, LH  
4PRS1900-01

(x1)



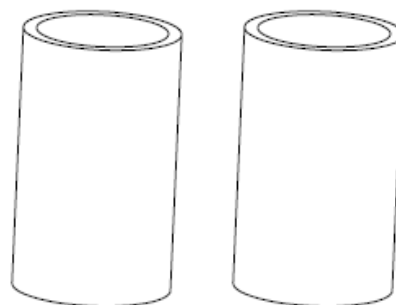
ROCK SLIDER, RH  
4PRS1900-02

(x1)



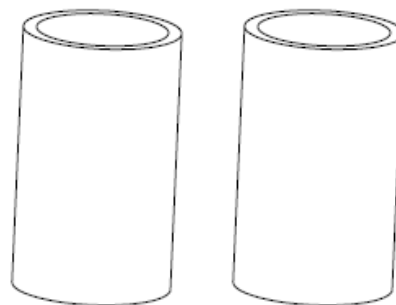
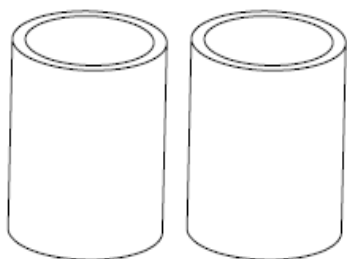
FLAG NUT  
4PRS1900-03

(x4)



SPACER, 1-3/4"  
2PRS1900-17

(x2)



SPACER, 2-3/8"  
2PRS1900-16

(x4)





**POLARIS RANGER  
DESTROYER SERIES**

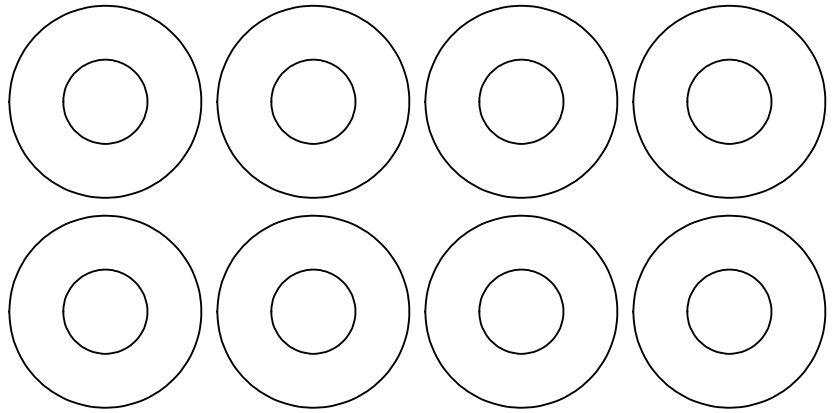
ROCK SLIDER  
Bolt Kit

Packaged by:

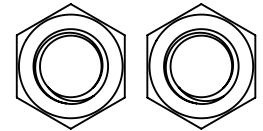
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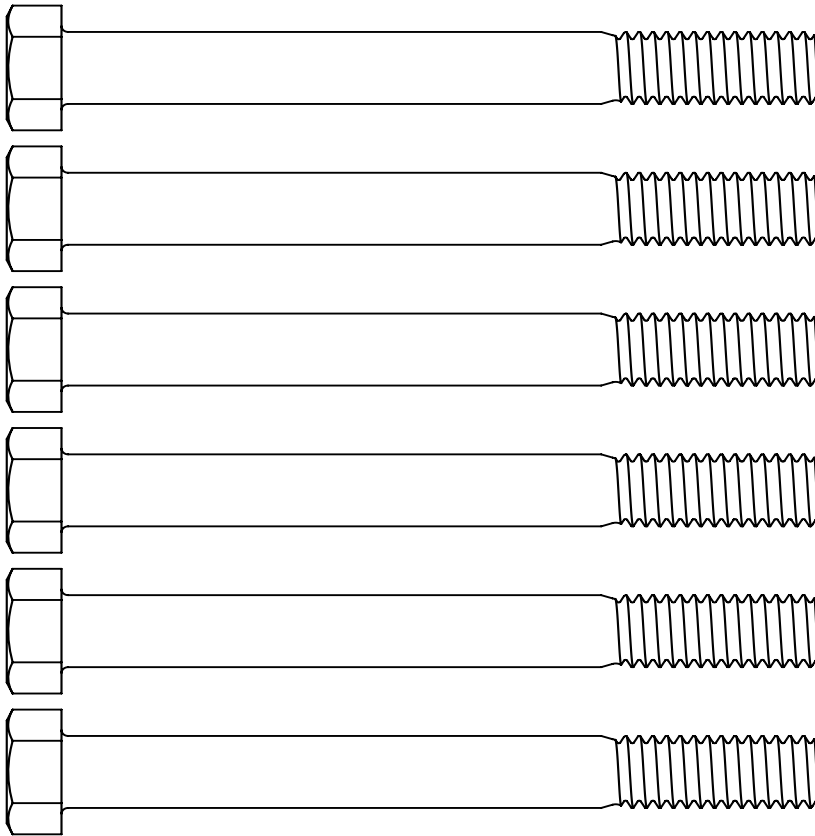
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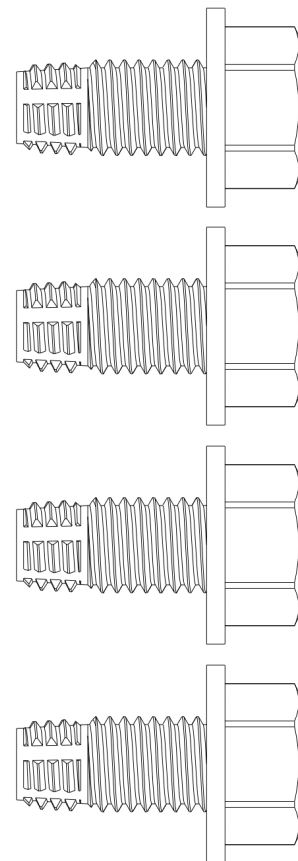
FLAT WASHER  
Ø3/8" X 1.00"  
(980295A451)  
**(x8)**



HEX NUT 3/8-16  
(36306)  
**(x2)**



HEX BOLT 3/8-16 X 4.50"  
(110120357)  
**(x6)**



THREAD ROLLER 3/8-16 X 1.00  
(90096A624)  
**(x4)**

