



SIGNATURE SERIES  
**GMC SIERRA**  
**2500 HD**  
REAR BUMPER

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## **INSTALLATION INSTRUCTIONS**

**\*\*PLEASE READ THROUGH THE INSTRUCTIONS  
BEFORE BEGINNING ANY PART OF THE  
INSTALLATION PROCESS\*\***



1.

WITH THE FACTORY BUMPER REMOVED YOU CAN BOLT THE BED BACK DOWN TO THE FRAME.



2.

SLIDE THE FRAME MOUNTS INTO THE FRAME RAILS. ORIENT THE MOUNT AS SHOWN IN THE PICTURE ABOVE.

# 3.



THE NEW FRAME MOUNTS WILL BE BOLTED ON THE INSIDE OF THE FRAME RAILS BUT TOWARDS THE OUTSIDE OF EACH RAIL. THE MOUNTS WILL HAVE THE BENT PARTS FACING TOWARDS THE MIDDLE OF THE TRUCK.

# 4.



BEFORE INSTALLING THE NEW BUMPER, IT IS EASIER TO INSTALL THE TRAILER PLUG, REVERSE SENSORS, AND LIGHTS.

**\*\*YOU WILL HAVE TO SHAVE OFF A TAB ON THE REVERSE SENSOR TO FIT IT INTO THE NEW HOLES\*\***



5.



THE NEW BUMPER IS DESIGNED WITH ADJUSTABLE MOUNTS SO BE SURE TO SPEND MORE TIME PROPERLY ALIGNING THE BUMPER. THE BUMPER WILL HAVE SIDE-TO-SIDE AS WELL AS UP AND DOWN ADJUSTMENT. ONCE THE BUMPER HAS BEEN PROPERLY ALIGNED BE SURE TO TIGHTEN ALL THE BOLTS SO IT DOESN'T MOVE.

**\*THIS COMPLETES THE INSTALLATION PROCESS.\***

**\*\*BE SURE TO CHECK YOUR LOCAL LAWS AS TO WHETHER OR NOT YOU NEED LICENSE PLATE LIGHTING INSTALLED ON YOUR VEHICLE. USING AN LED LICENSE PLATE BOLT WORKS WELL FOR THIS\*\***